



## ARC Collapsible Under Dash Mount Breakaway Suit Collapsible Columns

This dash mount is specifically designed for the ARC collapsible series of steering columns. It is critical to the system that these mounts have all fasteners torque to the correct specifications. It is equally important that this item is not to soak in any corrosive materials, rust removers or solvents.

A well supported Underdash mount is necessary.

In order for this mount to be functional it **MUST** be bolted to a structural support capable of sustaining 750Lb force towards the driver's chest.

**ARC** recommends 1" square tubing that is soundly connected to the door post. This mount must also face forward on the solid side.

**See Example 1:** (Figure A: Front) Two 3/8 grade 5 bolts and washers should be used to secure the mount to the dash (All bolts + washers are included in the ARC Kit) the washers should be against the aluminium release blocks and these bolts should be torque to 42 Ft. Lbs.

Once the upper mount is affixed to a safe and solid place inside the vehicle it is now time to install the steering column to your mount. The circular centre of the mount is where your column will slide through. Separate the two pieces of the mount and simply slide your column through the hole. Make sure your column placement is correct before tightening these bolts. Once the steering column is secure to your dash there is a very good chance if you move the column you will damage the finish. These bolts should be tightened to 22Ft. Lbs of torque.

Note 1: This mount can be mounted with the column above or below the plate.

Note 2: Care should be taken to make sure the mount and column head can move forward one and half inches without any interference. (Column disengagement)

EXAMPLE 1 FRONT

EXAMPLE 2 REAR



Must be mounted as example 1 facing driver - example 2 is the back faces firewall